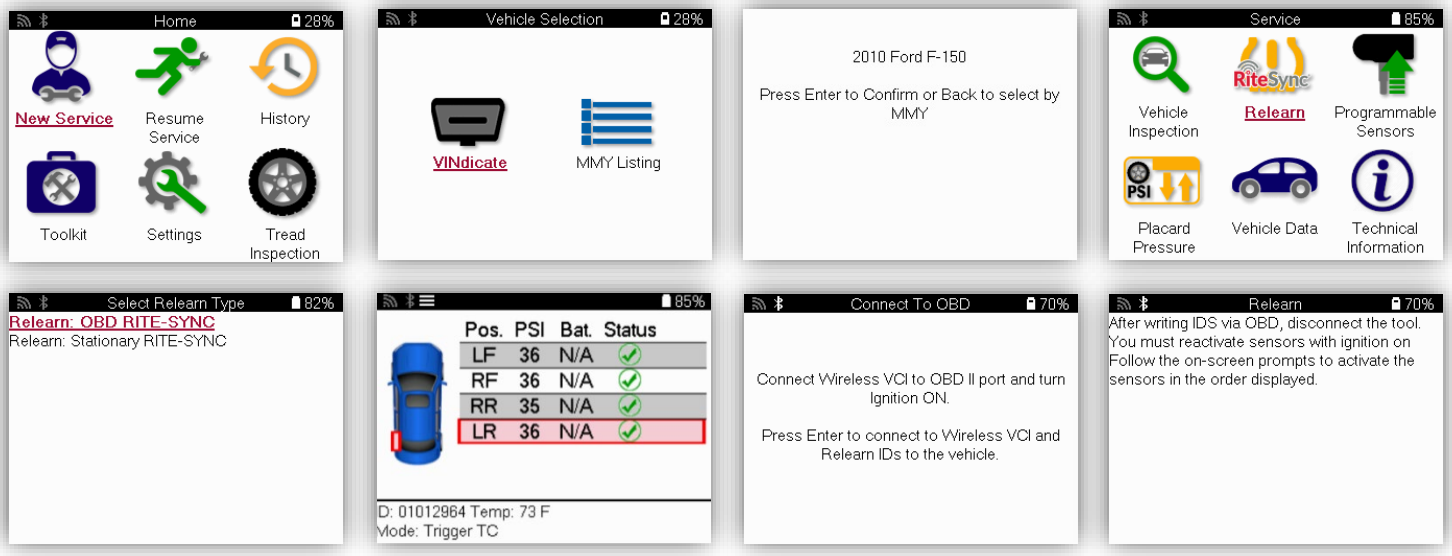
TSB #	SUBJECT	DATE
GI202510-92	Ford OBD Assisted TPMS Relearn Procedure	10/28/2025

Overview:

This document provides step-by-step instructions for completing an OBD Assisted TPMS relearn on Ford vehicles using a Bartec Tech600Pro or Tech550Pro tool.

Process:

1. Starting at the Home Screen, select "**New Service.**"
2. Turn the vehicle ignition **ON** with the engine **OFF.**
3. Select "**VINDicate**" to decode the VIN, or manually select vehicle using MMY (Make, Model, Year) Listing.
4. Once on the Service screen, select "**Relearn.**"
5. Select "**Relearn: OBD RITE-SYNC.**"
6. Review the relearn directions prior to initiating the relearn.
7. Starting at the **LF** wheel position, scan each sensor in order: **LF, RF, RR, LR**.
8. When prompted, connect the tool to the vehicle's OBD port and press **ENTER** to upload the sensor IDs to the ECU.
   - **NOTE: After uploading the IDs, Ford vehicles will enter Factory Mode. The dome lights and TPMS indicator will flash until a second sensor activation is completed. This is normal operation.**
9. After uploading the IDs, leave the vehicle ignition ON and activate all TPMS sensors again.
10. Verify that the TPMS warning light is off.



Note:

A TPMS Relearn is required after you have changed one or more sensors or rotated tires.

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